

Division Stampings, Inc

Equipment List

50,000 sq ft Manufacturing facility

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| 1 LVD Orion 3015 4000kw Laser, 5 x 10' Bed with load/unload automation | |
| 1 Bliss 400 ton straight side press | 1 Bliss 300 ton straight side press |
| 1 C250 Bliss 250 ton press, with drawing cushion | 3 C200 Bliss 200 ton press, with drawing cushion |
| 1 C150 Bliss 150 ton press, with drawing cushion | 4 C110 Bliss 100 ton press, with drawing cushion |
| 1 C150 Bliss 150 ton gap frame press | 3 C75 Bliss 75 ton press, with drawing cushion |
| 6 C60 Bliss 60 ton press, five with drawing cushion | 1 #21-1/2 Bliss 65 ton press, with drawing cushion |
| 5 C45 Bliss 45 ton press, four with drawing cushion | 3 #21 Bliss 45 ton press, with drawing cushion |
| 5 C35 Bliss 35 ton press, with drawing cushion | 3 Bliss 35 ton back-geared press, with cushion |
| 10 C22 Bliss 22 ton press, with drawing cushion | 1 Bliss 20 ton back-geared press, with cushion |
| 1 1/2' x 10' capacity Cincinnati metal shear | 1 1/4' x 10' capacity Cincinnati metal shear |
| 1 5500# Caterpillar lift truck | 1 3500# Caterpillar lift truck |
| 2 3000# Electric lift truck | 1 1 cu ft Vibratory finishing machine |
| 1 4 cu ft Vibratory finishing machine | 3 7 cu ft Vibratory finishing machine |
| 1 14 cu ft Vibratory finishing machine | 2 Hardness tester, most scales |
| 1 Scherr Tumico optical comparator | 1 Mitutoyo Coordinate measuring machine |
| 3 Automatic tapping machines, capacity to 1-1/4" | 3 Secondary operation drill press |
| 3 Floor mount electronic counting scale | 2 Table top electronic counting scale |
| 1 6 x 10" Harig Automatic surface grinder | 1 8 x 15" Bridgeport manual surface grinder |
| 1 16 x 24" NICO automatic surface grinder | 1 Fanuc Alpha 1B wire EDM |
| 3 Bridgeport VMC machining centers | 1 Bridgeport VMC 3020 machining center |
| 2 Metal lathe | 1 Haeger 618 hardware insertion press |
| 1 Timesaver 9" belt sander (wet) | 1 300 ton Hydraulic press for die tryout |
| Complete inspection dept for checking parts and tooling | Large rack system for raw material inventory |